### BowTieSprong Net Zero Energy Retrofit

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energie sprong uk







MAUER





### Itinerary

- 1 Introduction
- 2 Fire Safety
- 3 Final Imagery
- 4 Life is for Living
- 5 Getting Technical
- 6 Resident Engagement

- 7 Renewables and Services
- 8 Installation Costs
- 9 Construction Program
- 10 Consortium Information and Workflow
- 11 Conclusion and Questions













### Treadgold House – Lancaster West Estate







































































### BOW TIE CONSTRUCTION

### London's Passivhaus Retrofit Specialists **Project Lead**



Hagop Heath-Matossian Project Lead



Rafael Delimata Technical Design



Mircea Ciorapciu M&E 3D Design



Tom Dudziak Roof Design

10 completed Passivhaus / 30 completed low-energy refurbishments / Deliver Low-Energy Design & Construction Training















Winner X 2





Shortlist

Max Fordham House Camden Town £1.5M















aber cut from trees on the client's own land and scorched using a blowtorch. led the Tractor Shed, the house was built for for an artist who grew up in a mhouse, with a "love of open landscape and barn-like spaces but also a fascination



into a period home A London family passionate about good design provides a lesson in







was made of timber." Happily only a few small areas were rotten and needing repai

GEORGE CLARKE'S NEW HOME













#### Architecture, Graphics & Energy Modelling



John Pratley Associate Director



Sara Provini Architect



Nick Beacon Architect

Architecture, masterplanning and urban design / Large-scale residential retrofit work / EnergieSprong & Passivhaus delivery











A2D



















































# **VAUER**



**EWI System supply** 



Matt Ratcliff Director



Andres Gonzalez Technical Director

Brick finish EWI / Cost 25% lower than conventional EWI / Energiesprong supplier















#### M&E and MVHR Compact Unit Supply



Stuart Laughton UK Director

Manufacturing combined heat pump and MVHR systems since 2010 / Fitted to 1000's of Passivhaus & 'Hem' EnergieSprong France.



BOW TIE CONSTRUCTION









# Whole Building Retrofit

The Challenges:

### Result:

Fit Adjustment Installation Duration

Performance Compromise Balooning Costs Occupier Inconvenience













# Whole Building Retrofit

BowTieSprong Solution:

Guide System Passivhaus enhanced design Futureproofed Service routes Phased, fast installation **Result:** 

Excellent Performance On time & On-budget Disruption Minimised













# **Final Imagery**













### Proposed Sketchup File











# **Fire Safety**















The Building (Amendment) Regulations which came into force in December 2018 introduce new restrictions on the combustibility of materials contained within external walls of "relevant buildings" in England.

"Relevant buildings" includes residential and institutional buildings that are more than 18m high. Although Treadgold House is 13.2m high, we are treating it as a relevant building due to local sensitivity to the Grenfell tragedy. It is also possible in future that the threshold for relevant buildings will be lowered to 12m. We are also applying it to the roof.













"All the materials used within the new external walls and roof construction of the buildings will be either Euro Class A2-s1,d0 or Euro Class A1 tested."

Euro-class EN 13501-1	England, Wales, Northern Ireland	Scotland
A1	Non-combustible	Non-combustible
A2 (or better)	Limited Combustibility	Non-combustible
B-s3, d2 (or better)	0	Low Risk (0)
C-s3, d2 (or better)	1	Medium Risk (1)
D-s3, d2 (or better)	3	High Risk (2 & 3)
E-s3, d2 (or better)	4	Very High Risk
F-s3, d2 (or better)	Not Classified	Very High Risk

		Class	SBI Criteria
	_	s1	A little or no smoke
Smoke Production	s2	Quite a lot of smoke	
		s3	Substantial smoke
		d0	No flaming particles/droplets occur within the evaluation period
Flaming Droplets/Particles	Flaming Droplets/Particles	d1	No flaming particles/droplets lasting longer than 10s occur within the evaluation period
		d2	Product does not comply with either of the above













### Euro Class A2-s1,d0 or Euro Class A1

Euro-class EN 13501-1	England, Wales, Northern Ireland	Scotland
A1	Non-combustible	Non-combustible
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		<u> </u>
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	d2	Product does not comply with either of the above













#### 8. Relevant Exclusions:

b) [any part of a roof] connected to an external wall;

c) door frames and doors;

d) electrical installations;

e) insulation and water proofing materials used below ground level;

g) membranes;

h) seals, gaskets, fixings, sealants and backer rods;

i) thermal break materials where the inclusion of the materials is necessary to meet the thermal bridging

requirements of Part L of Schedule 1; or

j) window frames and glass.















That list of materials will be reviewed by a suitably competent fire engineer to ensure that they comply with the requirements.

Once reviewed and approved they should be entered into a register of approved materials. The register should describe the basis on which they are considered acceptable (e.g. that is achieves Euro Class A1, or that the material is within the list of exclusions).

The register should form part of the Building Regulations submission, in order to ensure that the relevant Building Control Body can confirm approval to each of the materials.

The site processes will be carefully supervised to ensure that the construction personnel do not use or introduce any non-compliant materials into the external walls even in small quantities.

Part of design team until RIBA stage 4. From Stage 5 a new engineer joins who acts as a clerk of works.







The enclosing of the communal open deck access has required an additional stair to be added to the design proposals to provide safe escape for residents in both directions from a potential fire.

















BOW TIE CONSTRUCTION









# Life is for Living













Lancaster West Estate Refurbishment

Treadgold House

"community"

**Book of Ideas** 



"balconies"

### "temperature swings"

"mould and condensation"

"brick finish"

"draughty windows"

"gardening"













### Increased and Improved Amenity Space for Every Flat Block A Balconies & Winter Gardens

Existing 3.72 sq m

### Proposed adds 6.46 sq m totaling **10.2 sq m**













### Increased and Improved Amenity Space for Every Flat Block B Balconies & Winter Gardens

### Existing 2.52 sq m



### Proposed 4.8 sqm











### **Increased and Improved Amenity Space for Every Flat** Block B Ground Floor Porch

### Existing walkway

#### **Proposed 5.6 sq m Porch**










### High Security Alu Clad Timber Windows and Doors Draught-proof with Highest Energy Performance













### **Omitted: Aluminium Windows and Doors** Draught-proof with Highest Energy Performance





















### 24/7 Clean Filtered Warm Air Minimal Disruption During Installation







#### Hot Water heated by Air Source Heat Pump No Gas Bill or Standing Charge













#### **Fuel Poverty Eradicated**

### Living Area Constant 21 ° Damp and Mould eradicated: All surfaces > 19°















### **Temperature Never Above 26°** Guaranteed By Design





BOW TIE CONSTRUCTION







### **Streamlined, Attractive, Desirable Building** Façade hallmarks co-designed with residents

















### Teambuilding Activities Spark Friendships, Celebrate Diversity & Build Community















### **Outside the Scope**

Lift replacement, additional lift installation Internal Refurbishment, kitchens, bathrooms, etc. Relocating building entryway Landscaping













## **Getting Technical**















Windows & doors Excluded

Steel ventilation ducting Not ignitable

MAUER External wall panels A2-s1,d0

# **VAUER**

Area section 1	λ <b>[W/(mK)]</b>	Area section 2 (optional)	λ <b>[W/(mK)]</b>	Area section 3 (optional)	λ [W/(mK)]	Thickness [mm]
Internal plaster	0.500					15
brick inner leaf	0.800					100
Blown insulation in cavity	0.028	concrete floor slab?	2.100	cavity wall ties		50
brick outer leaf	0.800					100
Blown mineral wool	0.034	Assume some bridging		Mauer framing/fixing 600 c/c	0.130	200
CS Facade Board	0.250					15
Percentage of sec. 1 Percenta		age of sec. 2	Percen	tage of sec. 3	Total	
	95%		0.0%		5.0%	<b>48.0</b> cm
U-value supplement		W/(m²K)		U-value:	0.132	//(m²K)

Fire rating: A2-s1,d0

### Wall Panel Specification

Non Combustible Rigid Insulation To Form Mauer Fire Break Held By Frame Fixing With Retaining Head Mauer Fire Break (intumescent strip 35mm x 4mm) To Expand Against Non Combustible Rigid Insulation A2 Stainless Steel Rivet (Ref 105448210) Mauer Composite Facade Board Mauer C Section Main Frame Profile -Magnelis 0.7mm Mauer Top Hat Profile Castellated - Magnelis 0.7mm













**MAUER** U-value: 0.132 W/(m<sup>2</sup>K)

Business as usual (Building Regs Part L): Refurbishment: 0.30 W/m2K New-build: 0.16 W/m2K

Exceeds refurbishment building regs by more than 100%

### Wall Panel Specification















































- Fixed to Brick and maybe concrete slab depending on Structural engineers advice
- Mauer spacer thermal bridge free
- No foundations required

















#### **Conventional EWI Systems**

- Base Profile
- Adhesive Mortar
- Insulation
- Fixings
- Base Coat
- Mesh
- Primer
- Top/Finish Coat

### MAUER EWI System

- Eliminates Virtually ALL Wet Trades on site
- Creates a 12-month annual window of opportunity for installation, currently not realised by any conventional system









Mustbe0













# MAUER Supply Chain

Potential to reduce prices by 20% if volume of orders achieved – multiple Treadgold sized blocks. As an offsite manufactured product volume is key to efficiency of production, and installation.

All system elements manufactured in Blackburn. Bigger contracts would lead to a local panel assembly base with jobs and skills development. This could be in Kensington & Chelsea or Ealing.

Current Project – Nottingham City Council (Nottingham City Homes) delivering the social impact Mauer commits to on each and every project.

- Recruited locally, with support from NCC and NCH
- 18 positions appointed July 2020, with a view to scaling up from March 2021















Ruuki SANDWICH PANEL SPC W 190/150

U-value (W/m<sup>2</sup>K): 0.27 Fire rating: A2-s1,d0













Interreg 🖸

North-West Europe

Mustbe0

### **Ventilation Routes**





















### **Perimeter Insulation**





























Interreg 🖸

North-West Europe

Mustbe0



BOW TIE CONSTRUCTION











































































#### Very Close to Passivhaus EnerPHit Performance:

Specific building characteristics with reference to the treated floor area						
	Treated floor area m <sup>2</sup>	1217.7		Criteria	Alternative criteria	Fullfilled? <sup>2</sup>
Space heating	Heating demand kWh/(m²a)	12	≤	20	-	Noc
	Heating load W/m²	12	≤	-	-	yes
Space cooling	Cooling & dehum. demand kWh/(m²a)	-	≤	-	-	
	Cooling load W/m <sup>2</sup>	-	≤	-	-	-
Frequency of overheating (> 25 °C) %		3	≤	10		yes
Frequency of excessively high humidity (> 12 g/kg) %		0	≤	20		yes
Airtightness	ess Pressurization test result n <sub>50</sub> 1/h		≤	1.0		no
Non-renewable Primary Energy (PE) PE demand kWh/(m²a)		151	≤	-		-
Driver Freema	PER demand kWh/(m²a)	64	≤	45	60	
Renewable (PER)	Generation of renewable energy (in relation to pro- kWh/(m²a) jected building footprint area)	139	≥	60	123	no
					<sup>2</sup> Empt	iy field: Data missing; '-': No requirement













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Space cooling	Cooling & dehum. demand kWh/(m²a)	-	≤	-	-	
	Cooling load W/m <sup>2</sup>	-	≤	-	-	
Frequency of overheating (> 25 °C) %		3	≤	10		yes
Frequency of excessively high humidity (> 12 g/kg) %		0	≤	20		yes
Airtightness Pressurization test result n <sub>50</sub> 1/h		3.0	٤	1.0		no
Non-renewable Primary Energy (PE) PE demand kWh/(m²a)		151	5	-		-
	PER demand kWh/(m²a)	64	≤	45	60	
Renewable (PER)	Generation of renewable energy (in relation to pro- kWh/(m²a) jected building footprint area)	139	≥	60	123	no
					<sup>2</sup> Empt	ty field: Data missing; '-': No requirement













#### Better than new-build Passivhaus Performance:















Treadgold House BowTieSprong	12.3 kWh / m2 / annum
Passivhaus house	15 kWh / m2 / annum
Passivhaus EnerPHit refurb	25 kWh / m2 / annum
New-build Flat (Part L)	90 kWh / m2 / annum
New-build detached house (Part L)	150 kWh / m2 / annum
1950s Flat	220 kWh / m2 / annum
Victorian House	250 kWh / m2 / annum
Period UK Property (1600 – 1890)	350 kWh / m2 / annum












#### Energy is networked – Buildings are networked – People are networked













1. We must measure how buildings perform in real-life.













- 1. We must measure how buildings perform in real-life.
- 2. We must manage the interaction between buildings and energy systems.













- 1. We must measure how buildings perform in real-life.
- 2. We must manage the interaction between buildings and energy systems.
- 3. People, their choices and behaviours are fundamental we must communicate effectively.
  - People affect buildings and buildings affect people
  - People affect people all long-term behaviours are social
  - People are diverse there is not one set of behaviours
  - Resilient communities are built from personal contact & relationships



#### BowTieSprong Treadgold House: Example Flat Monitoring Design v2





Assumes all backup electric radiators are together on a separate circuit

Additional metering may be required on centralised PV system.







MAUE





# shimmy

18:29

● **1** 29% ■









💵 giffgaff 🗢





MAUER





### Shimmy+ for portfolio management

- Web-based performance management system for landlords, solution providers, architects and engineers
- Detailed data collected in near-real time
- Automated comparison of design model to in-use performance.
- One data set for all tailored views
- Reports and alerts
- Live new-build system being extended for EnergieSprong retrofits















## **Renewables & Services**



















180 Litre Hot Water Tank Wet Radiators replaced with backup direct electric

















Heat Recovery Ventilation Heat Exchanger













#### Heat Recovery Ventilation Heat Exchanger

Air Source Heat Pump Air to air heater















#### Heat Recovery Ventilation Heat Exchanger

Air Source Heat Pump Air to air heater

Hot Water Cylinder Immersion Heater















# TOP SECRET!















## Heat Network

"With such a low heat demand of 12 kWh/m2/annum, not economically feasible to connect to heat network.

With microgeneration on-site, even less so.

Any connection would be via heat transfer unit in the service loft"





ARUP













NEW BALLENY CONSTRUCTED

MAISOMETTE FLOOR PLAN INTERVENTIONS











ROOF FLANTROOM MOOVE







 Solar PV
 Panels
 Total power

 Block B - 5 Rows x 27 Sunpower MAX 2 360Wp panels
 135
 48.6 kWp
 41,760 kWh/a

 Block A - 5 Rows x 34 Sunpower MAX 2 360Wp panels
 170
 61.2 kWp
 42,653 kWh/a

Wh/a south Wh/a west fa

south facing20 degwest facing20 deg

























Solar PV	Panels	Total pow	er			
Block B - 5 Rows x 27 Sunpower MAX 2 360Wp panels	135	48.6	kWp	41,760	kWh/a	south facing
Block A - 5 Rows x 34 Sunpower MAX 2 360Wp panels	170	61.2	kWp	42,653	kWh/a	west facing
Total panels kWp		109.8	kWp			
Summer peak generation per day (PHPP)		381.73	kWh			
Winter trough generation per day (PHPP)		52.20	kWh			
Annual Generation (PHPP)		84413.00	kWh			
daily generation (average)		231.27	kWh			
Battery						
1 x Battery array of 12 Power Walls		1262.00	kWh			
Heating, Ventilation & Hot Water Power Consumption						
Nilan annual consumption per flat (PHPP)		2277	KWh			
Nilan daily consumption per flat (PHPP)		6.24	kWh			
Nilan daily consumption overall (PHPP)		237.06	kWh			
Annual Solar generation as a fraction of Nilan usage		98%	kWh			
Winter Solar generation as a fraction of Nilan usage		22%	kWh			
Summer Solar generation as a fraction of Nilan usage		161%	kWh			















Solar PV	Panels	Total pow	er			
Block B - 5 Rows x 27 Sunpower MAX 2 360Wp panels	135	48.6	kWp	41,760	kWh/a	south facing
Block A - 5 Rows x 34 Sunpower MAX 2 360Wp panels	170	61.2	kWp	42,653	kWh/a	west facing
Total panels kWp		109.8	kWp			
Summer peak generation per day (PHPP)		381.73	kWh			
Winter trough generation per day (PHPP)		52.20	kWh			
Annual Generation (PHPP)		84413.00	kWh			
daily generation (average)		231.27	kWh			
Battery						
1 x Battery array of 12 Power Walls		1262.00	kWh			
Heating, Ventilation & Hot Water Power Consumption						
Nilan annual consumption per flat (PHPP)		2277	KWh			
Nilan daily consumption per flat (PHPP)		6.24	kWh	1		
Nilan daily consumption overall (PHPP)		237.06	kWh			
Annual Solar generation as a fraction of Nilan usage		98%	kWh			
Winter Solar generation as a fraction of Nilan usage		22%	kWh			
Summer Solar generation as a fraction of Nilan usage		161%	kWh			















#### **Demonstrator Monitoring**







MAUER





### **Performance Monitoring**











## **Installation** Costs













readgo owTie	Sprong BOW T	IE (	consti	ructi	on
Date	25-Jun-20				
Ref	Description	Total		Per flat	
1	Faciliating works	£	94,440.00	£	2,485.2
2	Substructure	£	68,270.00	£	1,796.5
3	Superstructure	£	950,037.00	£	25,000.9
4	Internal finishes	£	11,000.00	£	289.4
5	Fittings, furnishings and equipment	£			
6	Services	£	847,342.29	£	22,298.4
7	External Works	£	170,700.00	£	4,492.1
8	Preliminaries	£	423,859.00	£	11,154.1
9	Contingency 20%	£	513,129.66	£	13,503.4
	Treadgold House BowTieSprong Grand	£ 3,0	078,777.94		
	Total			ex VAT	
	per flat			£	81,020.4
	Planned maintenance spend years 1-30 eliminated by BowTieSprong retrofit	£ 1,0	622,658.00	ex VAT	
	per flat			£	42,701,5













#### **COST BREAKDOWN %**

#### **COSTS PER FLAT**











## **Show Excel File**













## **Construction Program**













# 













BowTieSprong Treadgold House		Stage Ke	ey: sign, Planni <sup>i</sup> -site	ing and A	dministratic	on																															
BOW TIE CONSTRUCTION		On Res	-site sident Enga	agement 8	& Handover																																
											_				Off-Site	Э						0.01							Han	dover	<b>-</b>						
W/k Nie		1 2	2 4	E G	Design, Plan	Planning and Administration							1 22 23 24 25 26 27 28 29 30 31 32 33 34 25 26 27 29 20									On-Site	45 4	16 47	49 40	0 50 51 5	2 52	E4 EE	56 57		1 62 6						
WK NO	. NOV	1 2	3 4 DEC	5 0		, 10 .	FER	14 15 1 M	0 1/ 1 AR	0 19 2	20 21 2 ADR	2 23 24	Α 25 20 10V	21	28 29 30	51 54	1111V	4 35	30 37 3 A	00 39	40 41	1 42 43 44 SEDT	45 4	0CT	40 4:	NOVEMBER	2 33	54 55	EMBER			BRIIARY	.5 0				
Wk commencing	18 25	5 2 9	16 23	30 6	13 20 27	7 3 1	0 17 24	2 9 1	6 23 3	0 6 1	13 20 2	7 4 11	18 25	5 1	8 15 22	29 6	13 20	0 27	3 10	17 24	31 7	14 21 28	5 1	12 19	26 2	2 9 16 2	3 30	7 14	21 28	4 11 18 2	5 1	8 15 2	12				
0 Planning App, Survey, Finalise Design and Detailing																																	-				
																													-				_				
1 Façade Design Workshops with Residents										-																							_				
2 Pot Shed Creation, Seed Germination, Balcony decision-making																																	1				
3 Legals and Contracting																													_		++-						
4 Guide Component Fabrication			=																									<u> </u>	_		$\pm$		_				
5 Panel guides, roof feet, critical dimensioning																												_			$\pm$	<u> </u>					
6 Roof Manufacture																													_				_				
7 Panel manufacture																													_			_	_				
8 Window manufacture																																	_				
9 Roof installation				-		+																			-			_	-		++	++-	+				
10 Demolition and temporary works			-	_						+																		—	-		++-		_				
11 M&E Installation										-																		_					-				
																													_								
12 Substructure - perimeter insulation																													_				_				
13 Panel Installation			-							11																			-		+		_				
14 Balconies, Winter gardens			-	_						+																		—	-		++-		_				
15 External Stair																												_	-		$\mp$		1				
16 Phased M&E Switchover (2 flats per day)										$\pm$																					$\pm$	$\pm\pm$	1				
17 Balcony Customisation																															$\pm$	$\pm\pm$	+				
18 Handholding - M&E training & general explaining																															++	++	_				
						+		$\downarrow$ $\downarrow$ $\downarrow$	+	+								$+ \top$	$-+$ $\mp$				$\square$	$+ \top$		+	+				+	+-					
19 Snagging										1																											













### Low Operational Carbon Installation











## Warranties and Service Plan













MAUER 30+ Year Lifecycle Guarantee – KIWA BDA Certified System
 External Wall 60+ Year Lifecycle Guarantee – Assessment Completed



5 year guarantee on structure and Insulation 30 year guarantee on roof coating



2 Year guarantee followed by service plan included in costing Predicted 20 year lifespan, Some units aged 35 still functioning

Balcony

10 Year defects guarantee













# SUNPOWER®25 year guaranteeSolar Panels25 year power warranty: up to 92% output in year 25



2 year guarantee on hardware and software followed by service plan included in costing

Т	Ξ		5	L	F	10 year guarantee on defects and ability to maintain 80% charge
Е	Ν	Е	R	G	Y	
Ba	tter	y Sy	ste	m		









Service Provider:



Joint Venture between installer and key suppliers One point of contact for warranty and service issues


BowTieSprong Years 11 - 30

### Annual service plan



## **Resident Engagement**













## **Permaculture Principles**











### **Resident Placemaking and Teambuilding**

**Balcony** Customisation





Seed 2 Plant



#### Façade Hallmarking



4<sup>th</sup> Strand? Performance Communication on Social Media?





















### **Balconies**

















### Façade Hallmarking











































# Resident Co-Design of these activities is essential













## Work & Information Flow





























### The wider Lancaster West Estate and beyond...















## **Conclusion and Questions**



















## MAUER





### Thank you for listening

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